

Part Number	BUCKETS		
Description	EMPAQUE DE BUCKETS / BUCKETS PACKAGING		

Box Part Number	ВОХ	Dimension [68 x 27.5 x 26
Other Packaging	PALLET	Dimension	68 x 27
Logo Decals		_	

NOTA: Este procedimiento aplica para todos los diferentes modelos de bucket / *Note: This procedure Applies for every different bucket's model.*

VERSION

DA240-2000

DA260-2200

DA320-2700

DA420-3500

Materiales a utilizar: / Material to be used:



Rollo de Foam / foam roll



Pegamento para cartón / cardboard glue



Tarima / Pallet 68 x 27



Carro para Flejar / Strapping cart



Brocha / Paintbrush



Caja / box 68 x 27.5 x 26



Esquinero / cardboard corner

- **1.** Se coloca una caja de las siguientes dimensiones: 68" x 27.5" x 26". / A box of the following dimension is Place: 68' x 27.5" x 26"
- **2.** Se cortan 12 piezas de esquinero de cartón a una dimensión de 24". / 12 pieces of cardboard corner are cut of a 24" dimension
- **3.** Se agregan 4 piezas de esquinero de cartón a una dimensión de 48". / 4 pieces of cardboard of 48" are added

Revision: A Date: 7/7/2022



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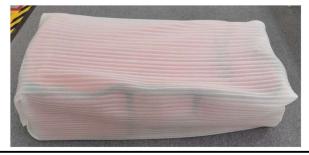
4. Se colocan 4 piezas de esquinero de 24" por la parte interna de la caja en cada una de las esquinas de forma vertical (se colocan con pegamento). / 4 pieces of cardboard of 24" are placed in the Internal corner of the box in a vertical way (they are placed with glue).



5. Se coloca el bucket dentro de la bolsa de transporte. / The bucket is placed inside the carry bag.



6. Se cubre la bolsa de transporte con dos vueltas de foam / The carry bag is covered by 2 layers of foam.



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7. Se coloca la caja sobre una tarima y se coloca la bolsa de transporte dentro de la caja / *The box is placed over the pallet and the carry bag is placed inside the box.*



8. Se coloca recubrimiento de foam a cada lado de la bolsa de transporte (el suficiente para evitar que el bucket tenga movimiento dentro de la caja de empaque). / Foam coating is placed on every side of the carry bag (enough to avoid the bucket could move inside the box).



- **9.** Se realiza el cierre y sellado de la caja con tape / The closing and sealing of the box is performed with tape.
- **10.** Se colocan las **8** piezas de esquinero de **24"** a cada lado de la caja por la parte externa. (se colocan con pegamento) / **8** pieces of cardboard of **24"** are placed on every side of the box on the external part (they are placed with glue).

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11. Se colocan las **4** piezas de esquinero de **48"** en la parte externa de la caja de forma centrada (Se colocan con pegamento) / *4 pieces of cardboard of 48" are placed centered on the external part (they are placed with glue)*





12. Se realiza el proceso de flejado, colocando dos tiras centradas de acuerdo a la siguiente imagen: / The strapped process is performed, placing 2 strips centered according the following image:



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